

Temperature Sensors for Measurement of Machinery and Device Parts











Miniature sensor, with flexible lead wire in armour, suitable for temperature measurement of movable elements, e.g. press moulds, injection moulds etc. It can be applied to measurement of liquids in small tanks and pipelines where atmospheric pressure occurs.

Specification

Temperature range / sensing element

-50÷250°C Pt100 class B -40÷400°C K, J class 2

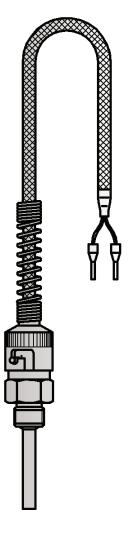
Sheath

- material: nickel-plated brass, atmospheric pressure

Lead wire

- stranded Cu wire 2x0,35mm² with teflon insulation, metal overbraid
- thermocouple stranded wire 2x0,22mm² with double fiberglass insulation, metal overbraid
- length L_n [m]:1,5 (standard)
- Cu wire resistance $0,105\Omega/m = \sim 0,2^{\circ}C$

Other parameters acc. to requirements



Options

Temperature transmitter application

Temperature transmitter with standard 4÷20mA, 0÷10V output signals and with the HART or PROFIBUS communication protocols can be installed in the control cabinet.

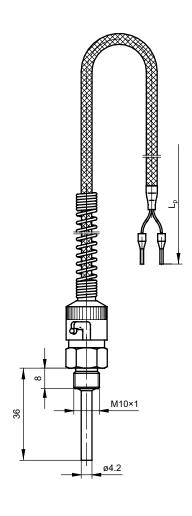
Non-standard design

Process connection thread and other parameters can be customized per client request.

Calibrations performed by Limatherm Sensor Sp. z o.o. are confirmed with the Calibration Certificate of the **Accredited Laboratory for Temperature Measurements.**



Temperature Sensors for Measurement of Machinery and Device Parts TOPE-5, TTJE-5, TTKE-5



Compensation / thermocouple wire insulations

Operating temperature range [°C]	Properties
-10÷105	Applied in mild environmental conditions. Waterproof and flexible.
-10÷105	Applied in mild environmental conditions. Waterproof and flexible.
-50÷200	Resistant to oils, acids and other aggressive liquids. Good flexibility.
-50÷180	Waterproof, flexible. Applied in high humidity conditions.
-60÷400	Good resistance to high temperature Low resistance to liquid penetration.
	temperature range [°C] -10÷105 -10÷105 -50÷200 -50÷180

Notes: Additionally, copper or steel braids/shields are used on wires to prevent electrical noises, Increasing, at the same time, wire insulation resistance to mechanical damages. In case of longer wire lengths grounding may be needed to minimize the noise in measurement circuit

Tolerance for classes of sensors with resistors Pt acc. to PN-EN 60751

Sensor classes	Range of application [°C]	Formula for calculating acceptable deviations [°C]				
AA	0÷150	$T = \pm(0,10 + 0,0017 t)$				
Α	-30÷300	$T = \pm (0.15 + 0.002 t)$				
В	-50÷500	$T = \pm (0.3 + 0.005 t)$				

|t|- absolute value of temperature

Thermocouple hot junction types





Measurement circuit

	1 x Pt100			2 x Pt100		1 x TC	2 x TC	
2-wire	3-wire	4-wire	2-wire	3-wire 4-wire		2-wire	2-wire	
✓	✓	✓	✓	✓	х	✓	Х	

Tolerance for thermocouple classes acc. to PN-EN 60584

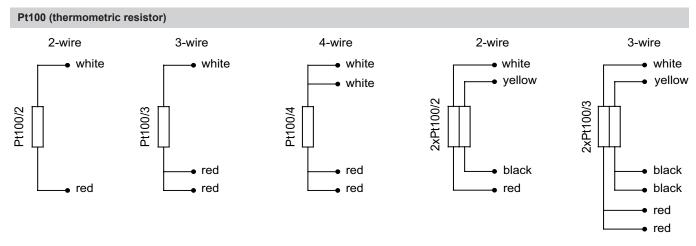
Thermocouple	Clas	ss 1	Class 2			
type	Range of application [°C]	Tolerance [°C]	Range of application [°C]	Tolerance [°C]		
J from -40 to +375 from +375 to +750 K from -40 to +375 from -40 to +375 from +375 to +1000		±1,5 ±0,004 t	from -40 to +333 from +333 to +750	±2,5 ±0,0075 t		
		±1,5 ±0,004 t	from -40 to +333 from +333 to +1200	±2,5 ±0,0075 t		

|t|- absolute value of temperature

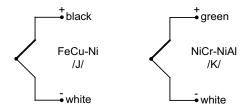


Temperature Sensors for Measurement of Machinery and Device Parts TOPE-5, TTJE-5, TTKE-5

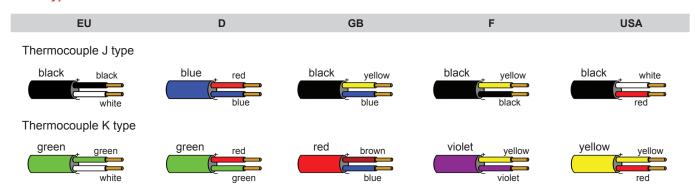
Connection schemes



TC (thermocouple)



Cable types and colours acc. to the norm



Product code

		Sensor version								
		no designation	single							
0		2	double							
		Accuracy								
		A or B	for measuring resistor							
1		1 or 2	for thermocouple							
		Measurement circuit (for resistor)								
		2	2 - wire							
		3	3 - wire							
2		4	4 - wire							
	Lead wire insulation type for Pt100									
		Fek	teflon with copper shield							
3		Ws	fiberglass with steel overbraid							



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		Dimension of pr	ocess connection thread
		M10x1	M10x1
4	other parameters acc. to requirements		
		Lead wire length	1
		1,5	1,5m
5			other parameters acc. to requirements

0			1		2		3		4		5
	TOPE-5	_		_		_		_		_	

Ordering example:

TOPE-5–A–3–Ws–M10x1–1,5 m single sensor with Pt100, class A, 3-wire connection, lead wire with fiberglass insulation $3x0,22 \text{ mm}^2$, length L_p =1,5 m, threaded connector M10x1